

1

2

3

4

5

6

1		16			√		√	
2		4			√		√	
3		16			√		√	
4		8			√		√	
5		16			√		√	
6		16			√		√	
7	3D	8			√		√	
8		4			√		√	

16

- 1
- 1
- 2
- 3
- 2.
- 1
- 2
- 3
- 3
- 4
- 5
- 3.

4

- 1.
- 1
- 2

- 3
- 4
- 5
- 2.
- 1
- 2
- 3
- 4
- 3.

16

- 1.
- 1
- 2
- 3
- 2.
- 1
- 2
- 3
- 4
- 5
- 3.

C6104 45

8

- 1.
- 1
- 2
- 2.
- 1
- 2

3 Mastercam

4

5

6

3.

8

1.

1

2

2.

1

2

3

4

3.

16

1.

1

2

2.

1

2

3

4

5

3.

8

1.

1 FDM

2

2.

1 3D

2 3D

3

4

5 3D

6

3.

4

1.

1

2

2.

1

2

3

4

5

3.

LD-L1390

1

2

10%

20%

70%

90

80 —89

70 —79

60 —69

60

	2	14	4	20
	0.5	3.5	1	5
	2	14	4	20

	1	7	2	10
	1	7	2	10
	2	14	4	20
3D	1	7	2	10
	0.5	3.5	1	5
	10	70	20	100

1

2

[1]

[2]

2022.

2022.